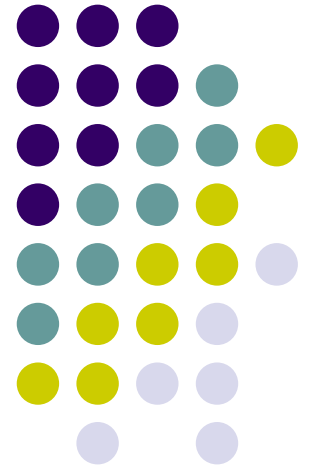
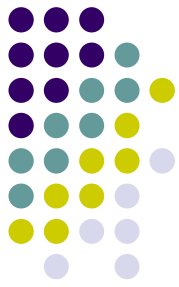


The use of Pulsed ESPI for the detection of subsurface defects

G. Kalogiannakis, C. Glorieux, D. Van Hemelrijck

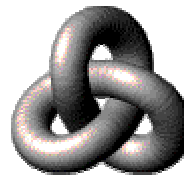


Joining Forces



Department of Physics
Acoustics and Thermal
Physics Group

KATHOLIEKE
UNIVERSITEIT
LEUVEN

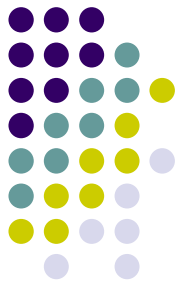


Vrije Universiteit Brussel

Department of Mechanics of Materials
and Constructions
Faculty of Engineering



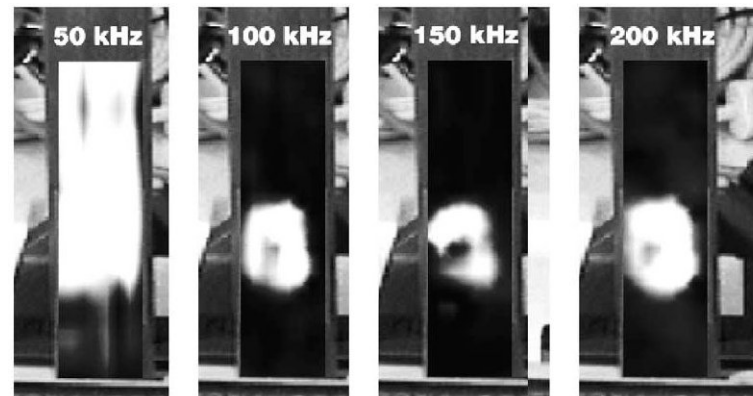
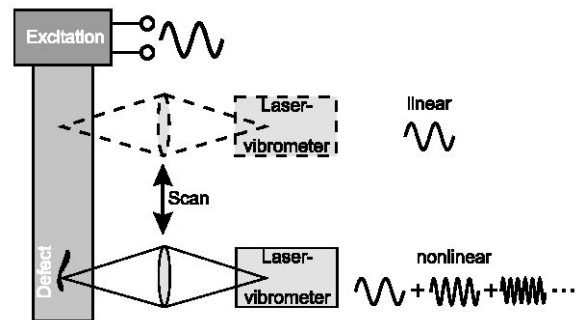
Active in the development of innovative
solutions for materials research and
corrosion control.



What is the basis of our methods?

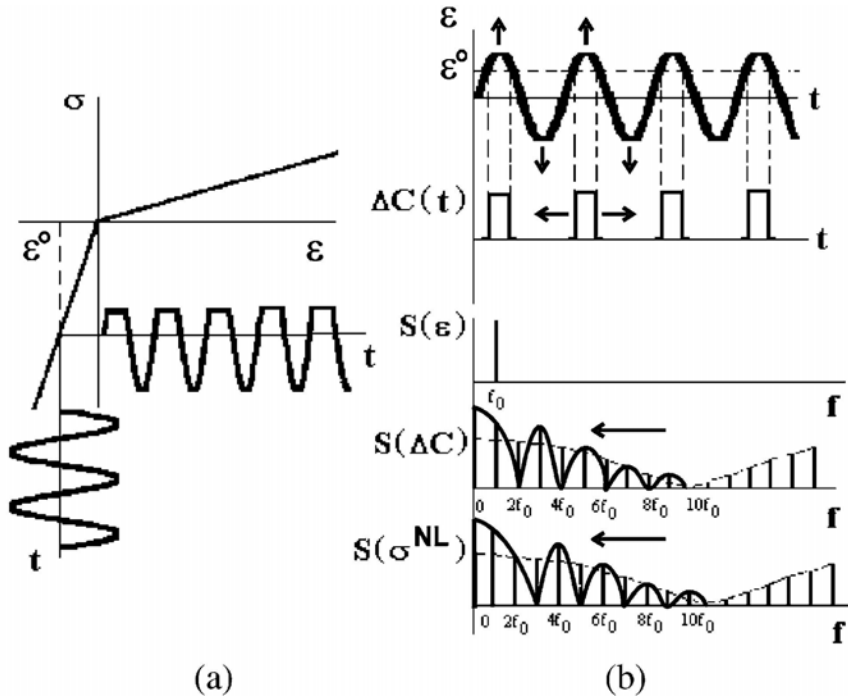
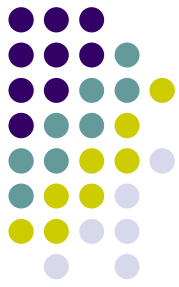
- **Full-field** vibration characteristics evaluation based on speckle pattern interferometric techniques.
- The exploitation of **non-classical nonlinearity** originating from the presence of a defect to locate it and characterize its size.
- The use of **high sensitivity** techniques to visualize the **transient** full sound wave-field in its interaction with surface and subsurface defects.

Motivation of the project



Nonlinear Laser Doppler Vibrometry (Busse et al.)

Contact acoustic nonlinearity (Gusev, Solodov)



Piecewise stress-strain relation:

$$\sigma = C \left[1 - H(\varepsilon - \varepsilon^0) (\Delta C / C) \right] \varepsilon$$

ε^0 : initial static strain

C : the elasticity modulus of the intact material

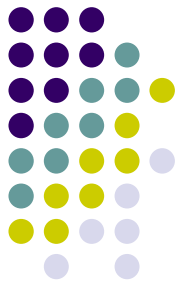
$$\Delta C = \left[C - \left(\frac{d\sigma}{d\varepsilon} \right)_{\varepsilon > 0} \right]$$

For: $\varepsilon(t) = \varepsilon_0 \cos \omega_0 t$ \longrightarrow $\Delta C(t)$ is a pulse modulation type of function

$$\Delta C(t) = \Delta C(t + T) = \frac{\Delta C}{C} \quad \text{for } |t| < \tau / 2$$

$$\text{where: } \tau = \left(\frac{T}{\pi} \right) \arccos(\varepsilon^0 / \varepsilon_0)$$

Sound wave interaction with subsurface defects

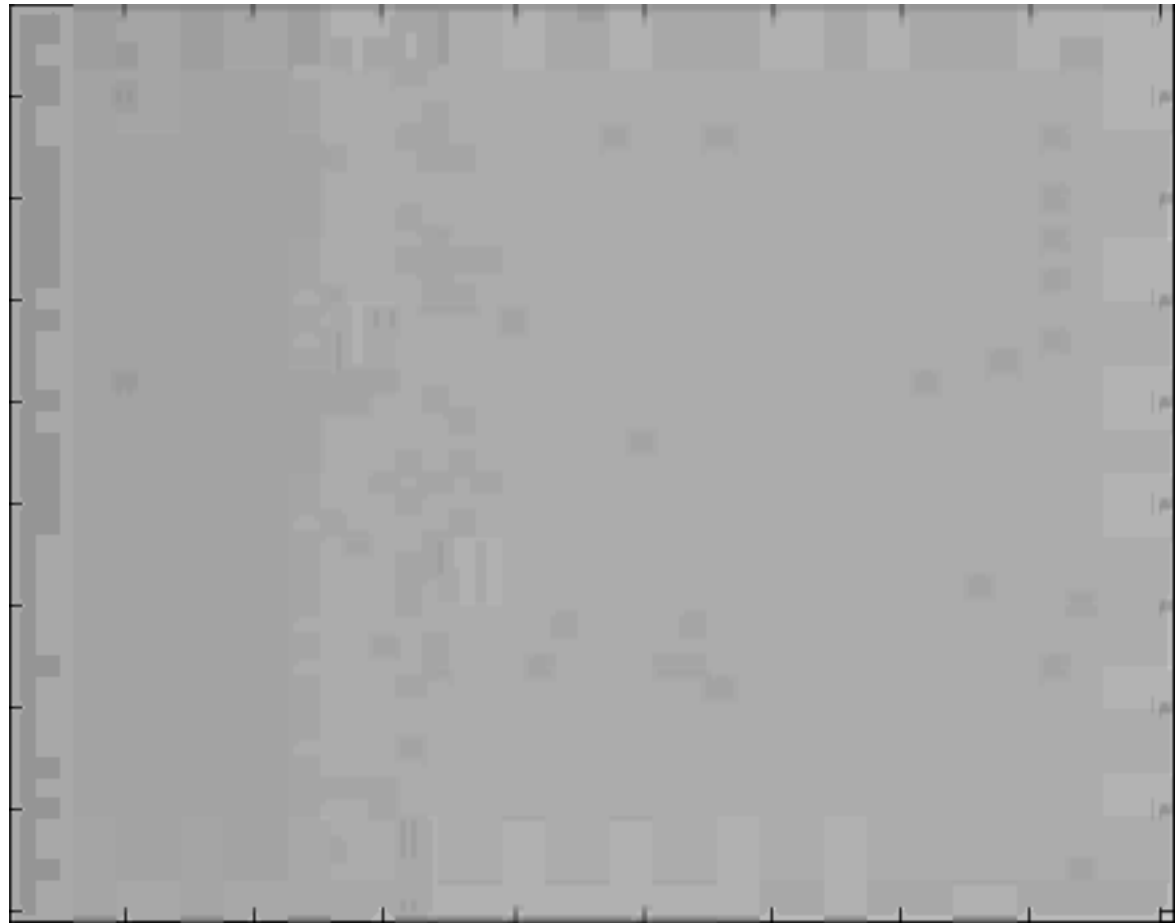


Glass sample:
18 x 18 mm

Defect size:
1 x 1 mm²

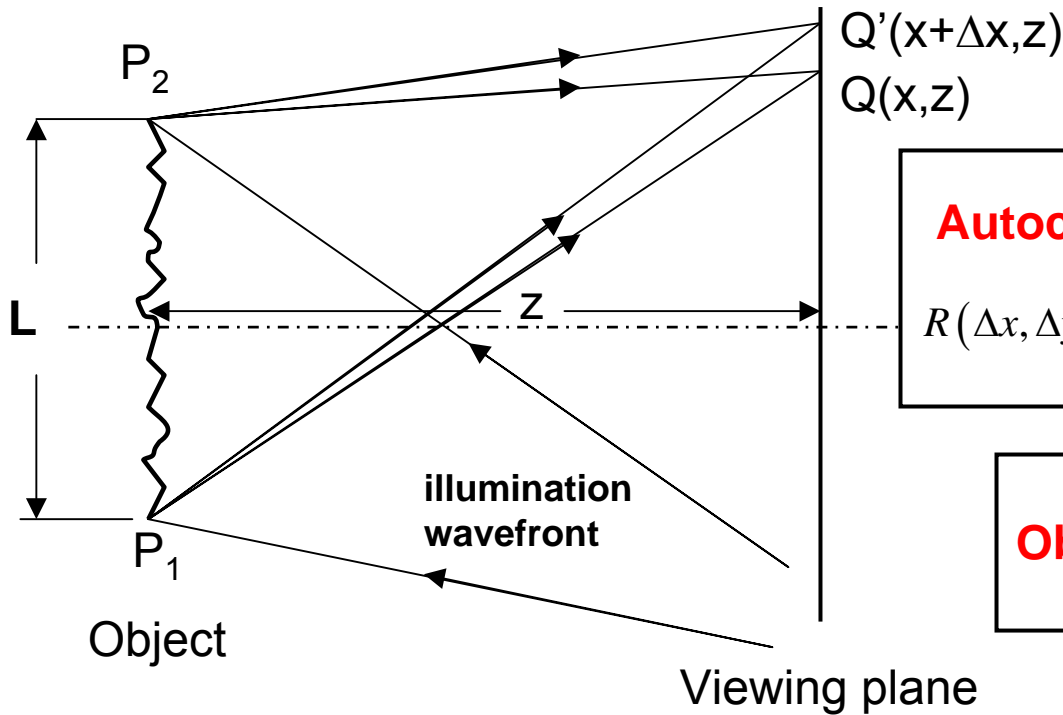
Total movie time: 5 μ s

Acquisition time: ~24h





Speckle Effect



Autocorrelation function (Goodman)

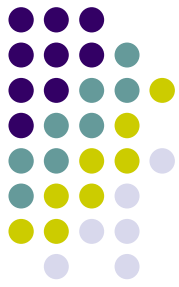
$$R(\Delta x, \Delta y) = \langle I \rangle^2 \left[1 + \text{sinc}^2 \left(\frac{L\Delta x}{\lambda z} \right) + \text{sinc}^2 \left(\frac{L\Delta y}{\lambda z} \right) \right]$$

Objective Speckle size: $(\Delta x)_s = \frac{\lambda z}{L}$

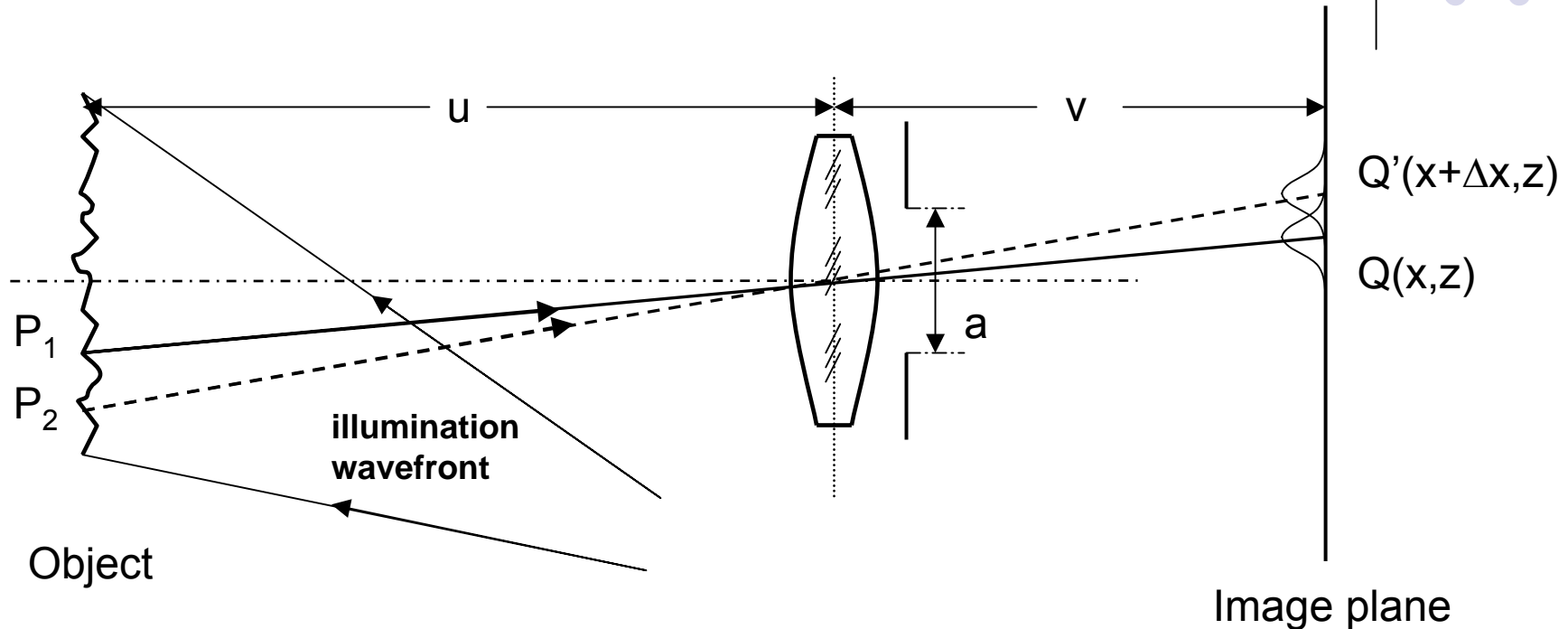
$$U(r) = k \iint u(x, y) \exp \left[\frac{2\pi i}{\lambda} G \xi(x, y) \right] dx dy$$

$\xi(x, y)$: Surface height

G : Geometric factor associated with the illumination and viewing directions



Objective vs Subjective Speckle

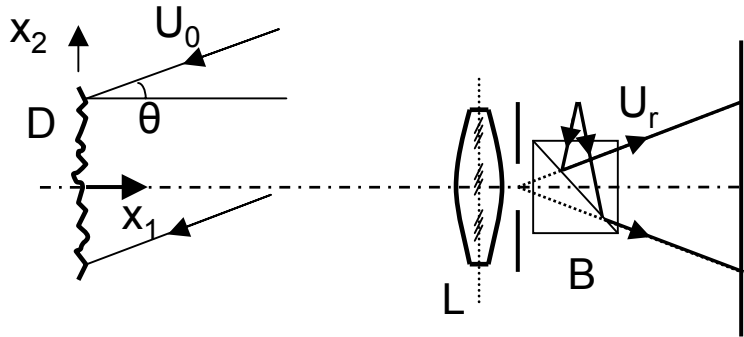
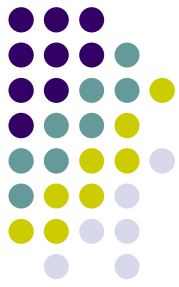


Autocorrelation function (Goodman)

$$R(r) = \langle I \rangle^2 \left[1 + 2J_1 \left(\frac{\pi ar}{\lambda v} \right) / \left(\frac{\pi ar}{\lambda v} \right) \right]$$

Subjective Speckle size: $d_{sp} = \frac{2.44\lambda v}{a}$

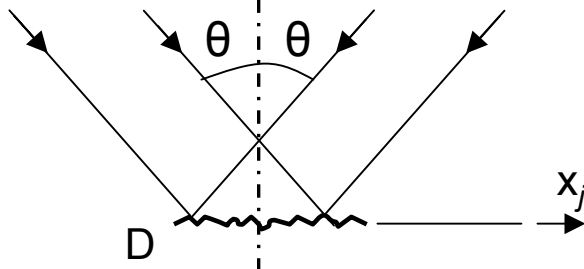
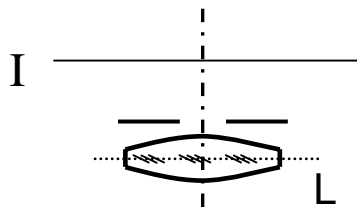
Speckle Pattern Interferometry (Leendertz, 1970)



Configuration for out-of-plane measurements

$$\Delta\phi = \frac{2\pi}{\lambda} (1 + \cos\theta) d_1$$

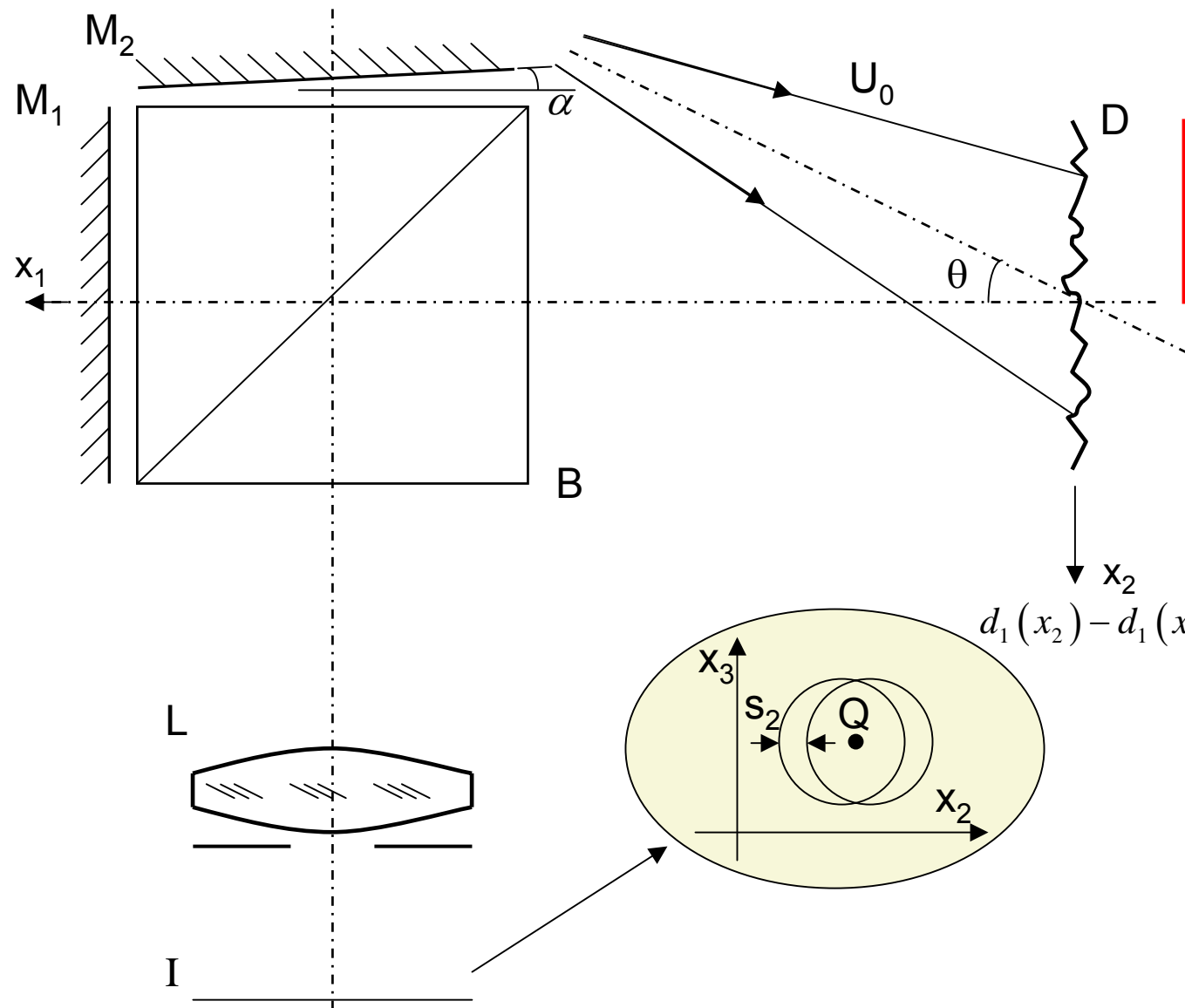
$$\Delta\phi = \frac{2\pi}{\lambda} (\mathbf{n}_0 \cdot \mathbf{n}_s) \mathbf{d}$$



$$\Delta\phi = \frac{2\pi}{\lambda} (\sin\theta) d_j \quad j = 2, 3$$

Configuration for in-plane measurements

Shearography



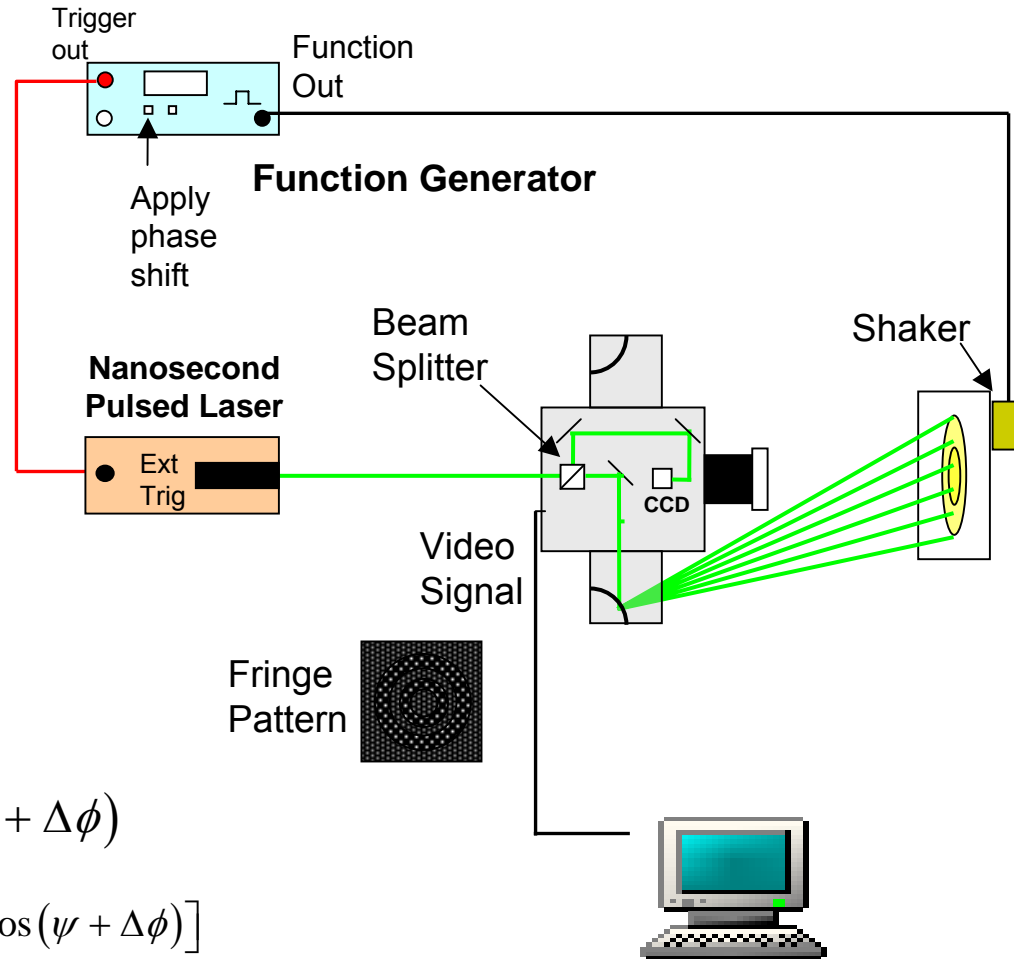
$$\Delta\phi = \frac{2\pi}{\lambda} (\mathbf{n}_0 - \mathbf{n}_s) \cdot (\mathbf{d} - \mathbf{d}')$$

$$\Delta\phi = \frac{4\pi}{\lambda} \Delta d_1$$

$$d_1(x_2) - d_1(x_{02}) = \frac{\partial d_1}{\partial x_2} \Delta x_2 + \frac{\partial^2 d_1}{\partial x_2^2} (\Delta x_2)^2 + \dots$$

$$\Delta\phi = \frac{4\pi}{\lambda} \left(\frac{\partial d_1}{\partial x_2} \right) S_2$$

Pulsed ESPI



Subtraction

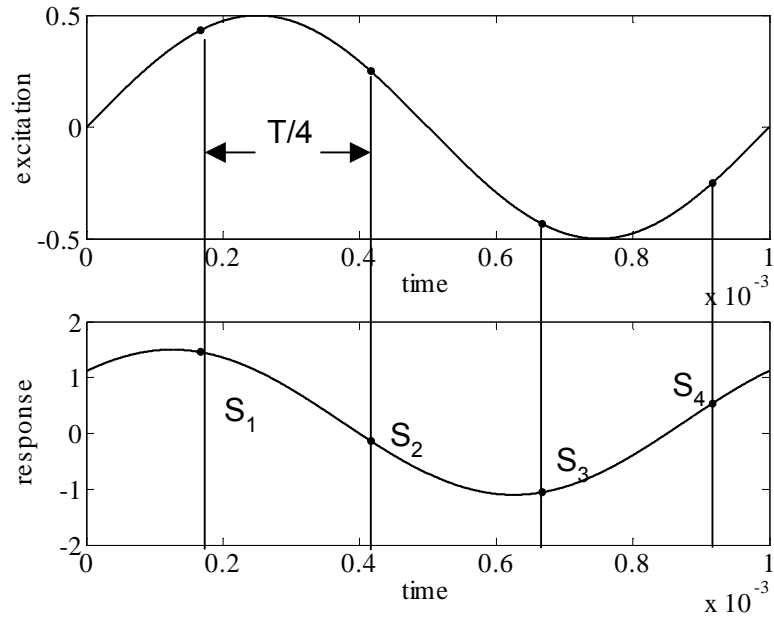
$$I'_1 = I_1 + I_2 + 2\sqrt{I_1 I_2} \cos \psi$$

$$I'_2 = I_1 + I_2 + 2\sqrt{I_1 I_2} \cos(\psi + \Delta\phi)$$

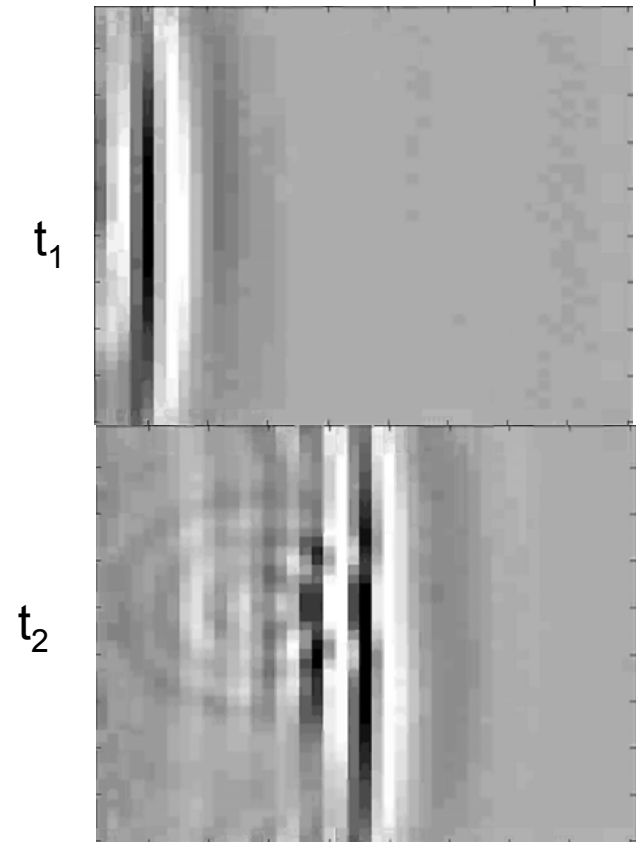
$$V_s \propto (I'_1 - I'_2) = 2\sqrt{I_1 I_2} [\cos \psi - \cos(\psi + \Delta\phi)]$$

$$= 4\sqrt{I_1 I_2} \sin\left(\psi + \frac{1}{2}\Delta\phi\right) \sin\left(\frac{1}{2}\Delta\phi\right)$$

Stroboscopy



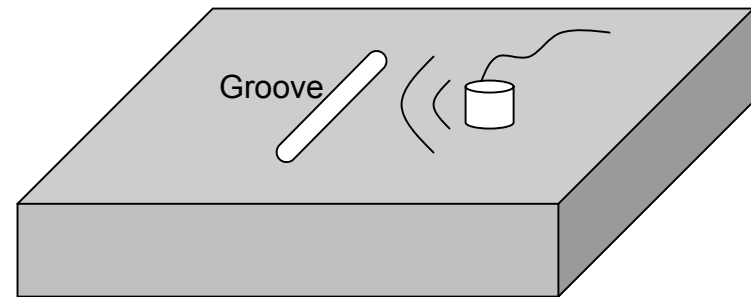
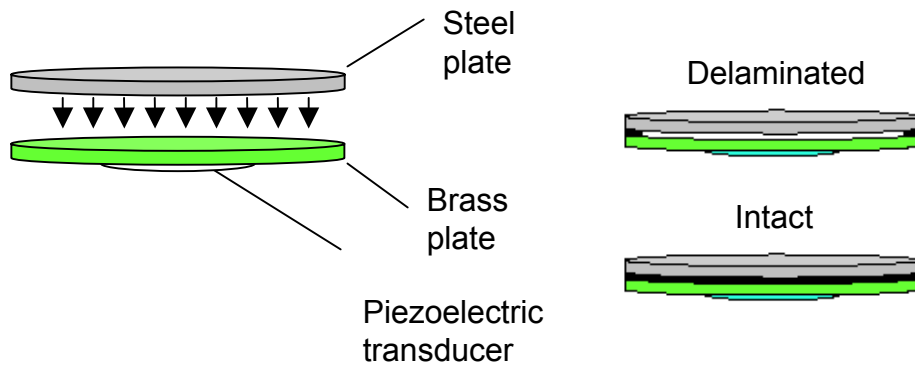
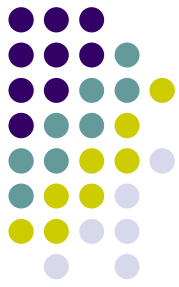
'Lockin' operation



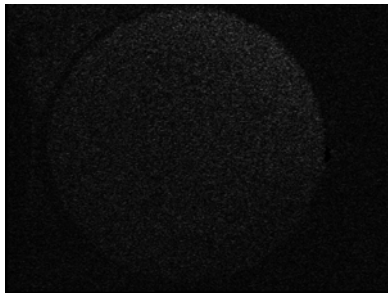
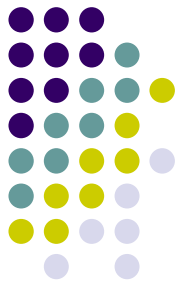
$$\Delta t = \frac{\Delta \varphi}{2\pi f}$$

'Transient' operation

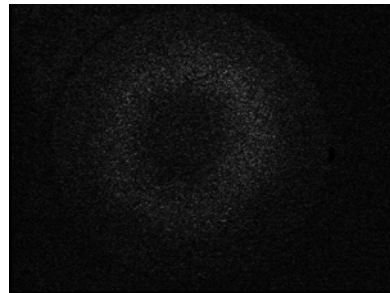
Preliminary experiments



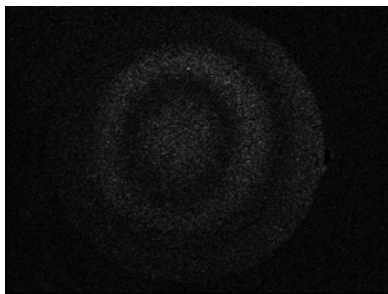
Dynamic ESPI - Stroboscopic imaging 'Lock-in Operation'



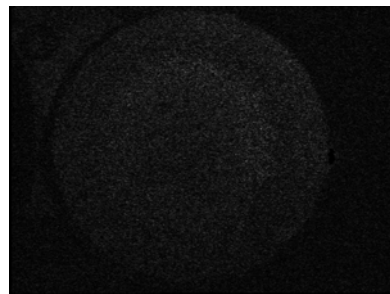
$\varphi = 0^\circ$



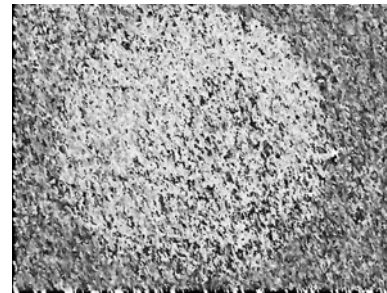
$\varphi = 90^\circ$



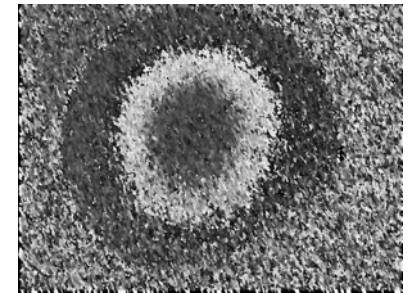
$\varphi = 180^\circ$



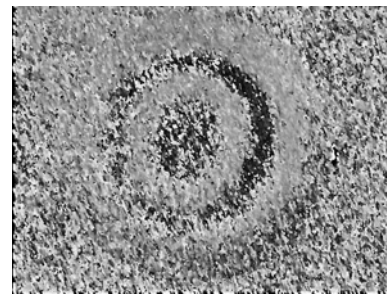
$\varphi = 270^\circ$



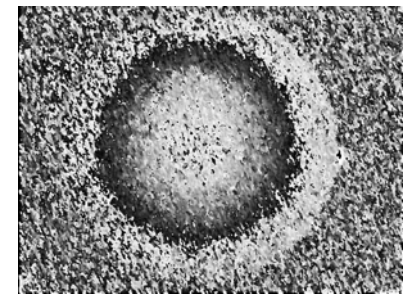
$\varphi = 0^\circ$



$\varphi = 90^\circ$

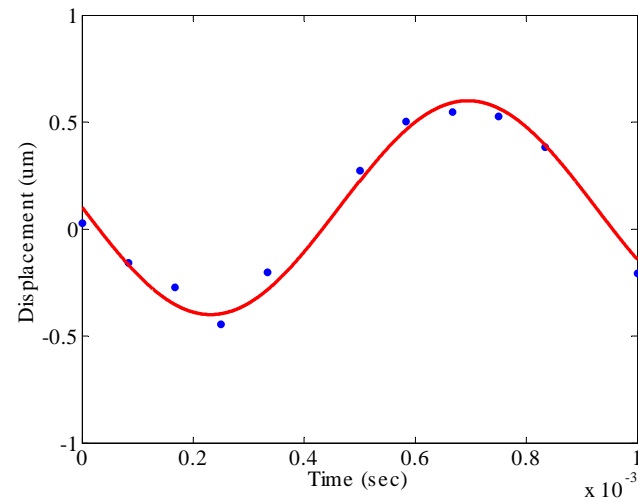
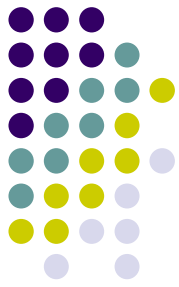


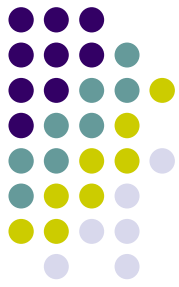
$\varphi = 180^\circ$



$\varphi = 270^\circ$

Displacement of a single point as a function of time





Thank you!

Questions?